



## Engineering packed bed biofilm reactors for intensive recirculating aquaculture systems

*Theme: Innovating Water Technologies for Efficient Water Conservation*

*Presented by*

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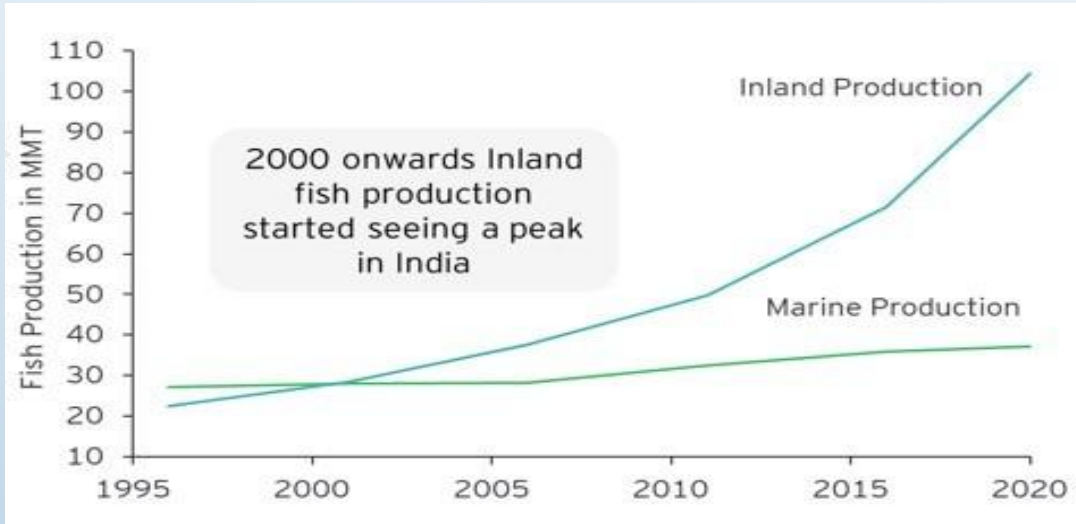
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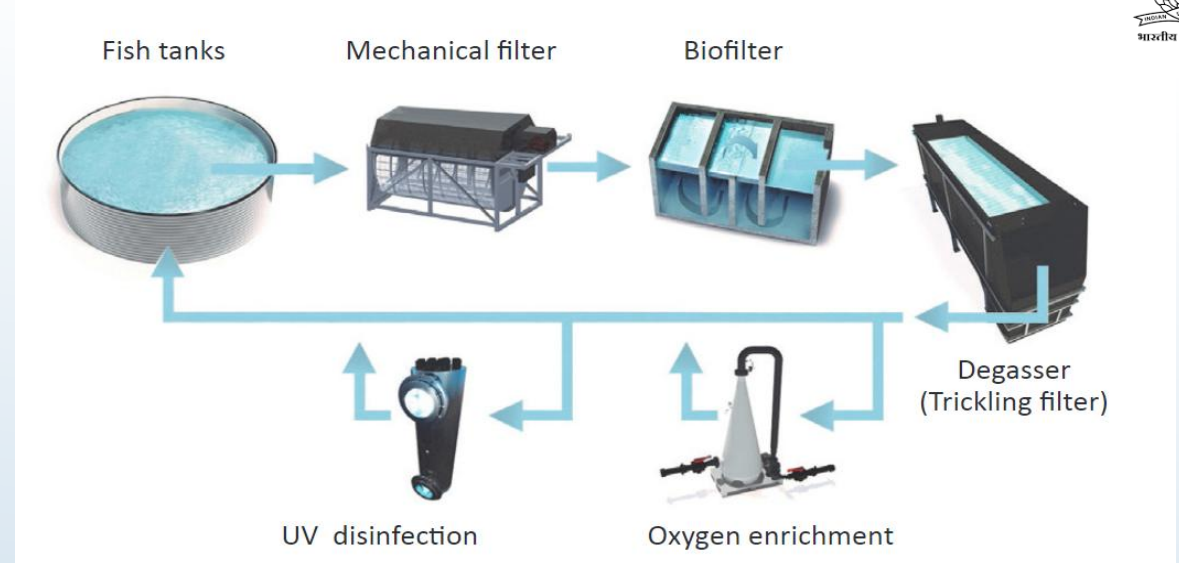
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# Introduction: relevance and market demand

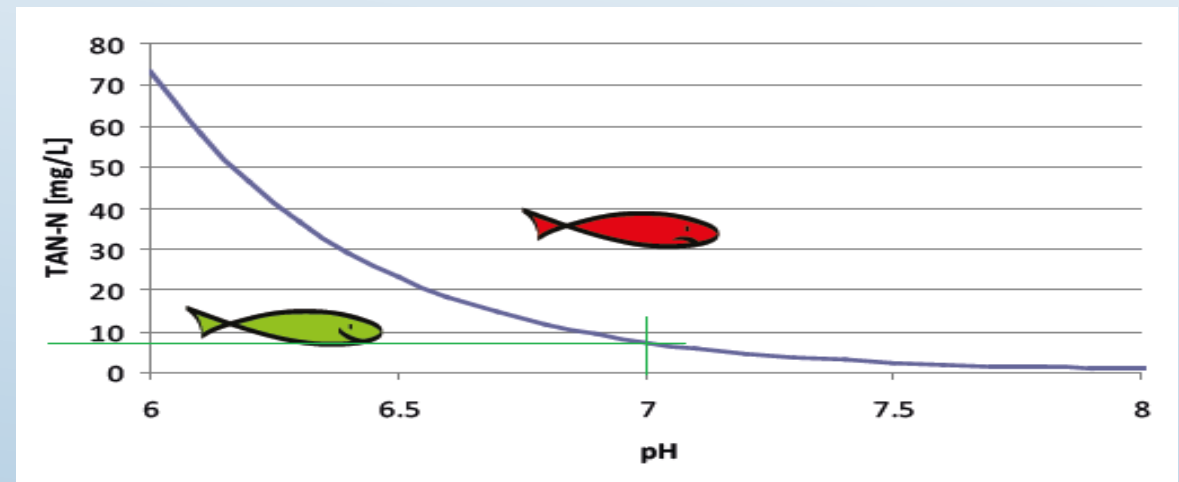
- ❑ Fisheries & Aquaculture: source of food, nutrition, income and livelihood for several millions,
- ❑ esp. “marginalized and vulnerable communities”
- ❑ Beneficiaries: women SHGs/ fisherman societies/ fish farmers/ entrepreneurs.



- ❑ RAS: innovative & thrust area under the PMMSY.
- ❑ “RAS would be the next big thing to happen in Inland Fisheries Sector in the country” – [DoF, 2020](#).
- RAS suitable for any species grown in aquaculture
- Currently limited to Tilapia & Pangasius
- Hardy fish species, high ammonia tolerance
- Stocking density (SD): 50 per m<sup>3</sup>



**Conventional Recirculatory aquaculture system (RAS)**



The relation between measured pH and the amount of TAN available for breakdown in the biofilter, based upon a toxic ammonia concentration of 0.02 mg/L

# Gap and Objectives



## Existing knowledge:

- ❑ Stocking density ↑, RAS profitability ↑ → TAN load ↑
- ❑ Ammonia (TAN) → most critical parameter in RAS
- ❑ TAN < 2 mg/L required for most species
- ❑ Efficient & robust nitrification: bottleneck for RAS [1]
- ❑ Packed bed biofilm reactor (PBBR): most compact & robust for biological wastewater (WW) treatment
- ❑ NR for WWs  $\geq 1000 \text{ g N}\cdot\text{m}^{-3}\cdot\text{d}^{-1}$  with PBBRs

- ❑ NR <  $100 \text{ g N}\cdot\text{m}^{-3}\cdot\text{d}^{-1}$  only achieved in RAS with PBBRs → larger reactor volumes

## Gap:

- ❑ Sound understanding of biofilter integration [1]
- ❑ Engineering PBBR for high-rate application in RAS

## Objectives:

- To demonstrate the potential of packed bed biofilm reactors for achieving a high-rate nitrification in RAS
- The effect of inoculation & enrichment of nitrifiers and intensification of nitrification in RAS using PBBR

# Experimental Procedures

Study was conducted in two trials: trial 1 with inoculation of biocarrier within the reactor, trial 2 enriching the biocarriers in the separate inoculation tank (inoculum reactor)

## Biocarriers

commercial biocarrier hel-x<sup>®</sup> 13 biomedium (oase gmbh, hörstel, germany) were used  
 specific surface area = 955 m<sup>2</sup>/m<sup>3</sup>

## Model Aquaculture effluents

Salts	Concentration
NH <sub>4</sub> Cl	Based on ALR (as N-NH <sub>4</sub> <sup>+</sup> )
NaHCO <sub>3</sub>	A pH controller (Model BL100, Hanna Instruments) was used to maintain the pH at 7.5 ± 0.1 by dosing 70 g/L NaHCO <sub>3</sub> solution
Na <sub>2</sub> HPO <sub>4</sub>	5 mg/L of P
KH <sub>2</sub> PO <sub>4</sub>	10 mg/L of K
MgSO <sub>4</sub> ·7H <sub>2</sub> O	1 mg/L of Mg
FeCl <sub>3</sub>	0.2 mg/L of Fe

\* Prepared using tap water

## Inoculating within the reactor in trial 1

Sludge supernatant of about 1.5 L was added directly into the reactor.

$\text{NH}_4\text{Cl}$  stock corresponding to 100 mg/L was added directly into the reactor and reactor was only aerated for the duration of two days.

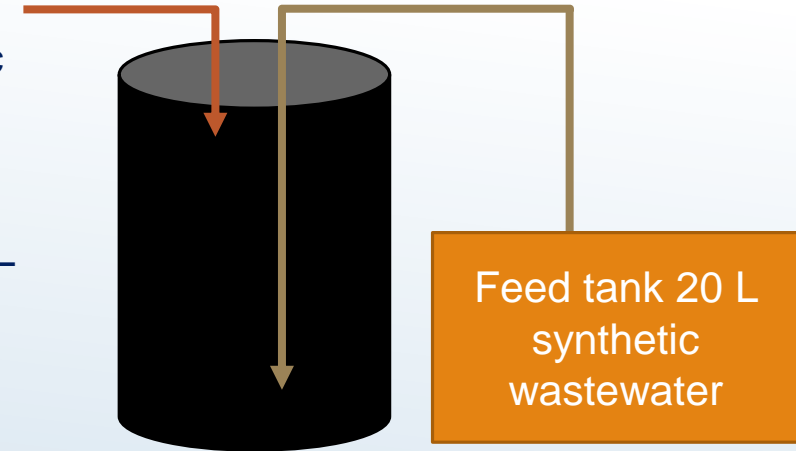
From 3<sup>rd</sup> day onwards system was fed normally with synthetically model feed corresponding to ALR = 100  $\text{g}/\text{m}^3\cdot\text{d}$ .

ALR increased further in steps from 100 to 200 and then to 400  $\text{g}/\text{m}^3\cdot\text{d}$

## Development of biofilm : Inoculum reactor for trial 2

2 L Sludge added (collected from IISc STP) on Day 0

Inoculum tank (35 L water + carriers, aerated)



Dosing the inoculum reactor with model wastewater ( $\text{NH}_4\text{Cl}$ ,  $\text{NaHCO}_3$ ,  $\text{Na}_2\text{HPO}_4$ ,  $\text{K}_2\text{HPO}_4$ ,  $\text{MgCl}_2\cdot 7\text{H}_2\text{O}$ ,  $\text{CaCl}_2\cdot 2\text{H}_2\text{O}$ ,  $\text{FeCl}_3$ ) 20 L per day

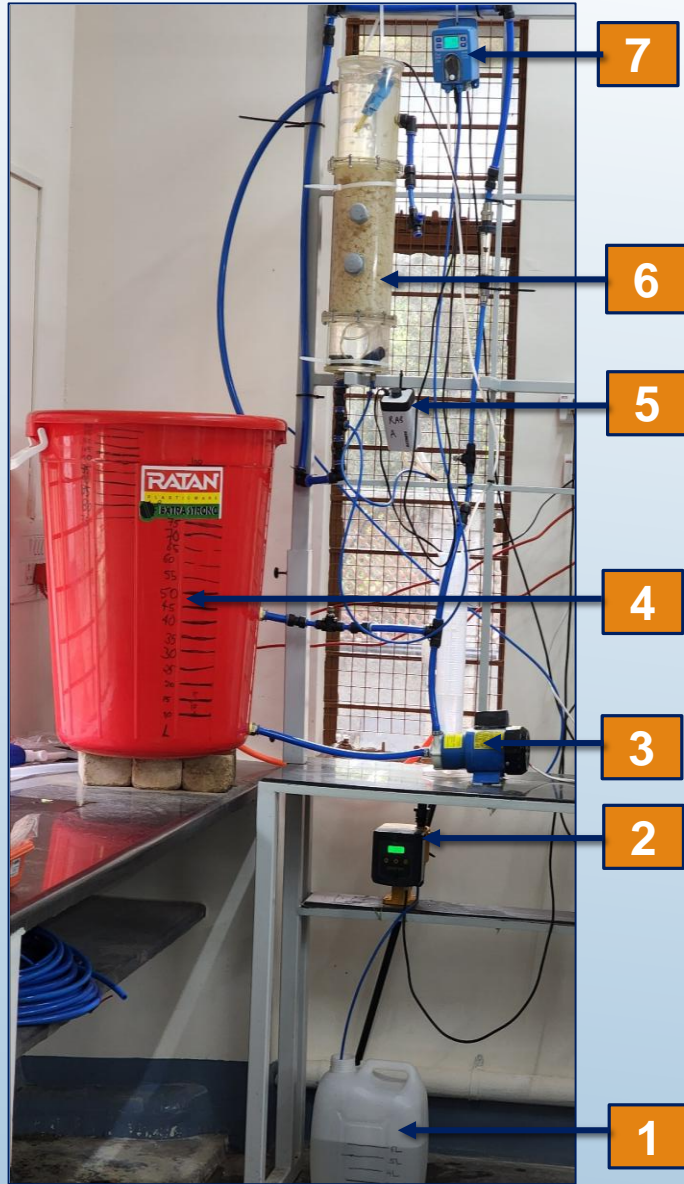
**Enriched at room temperature for over 150 days**



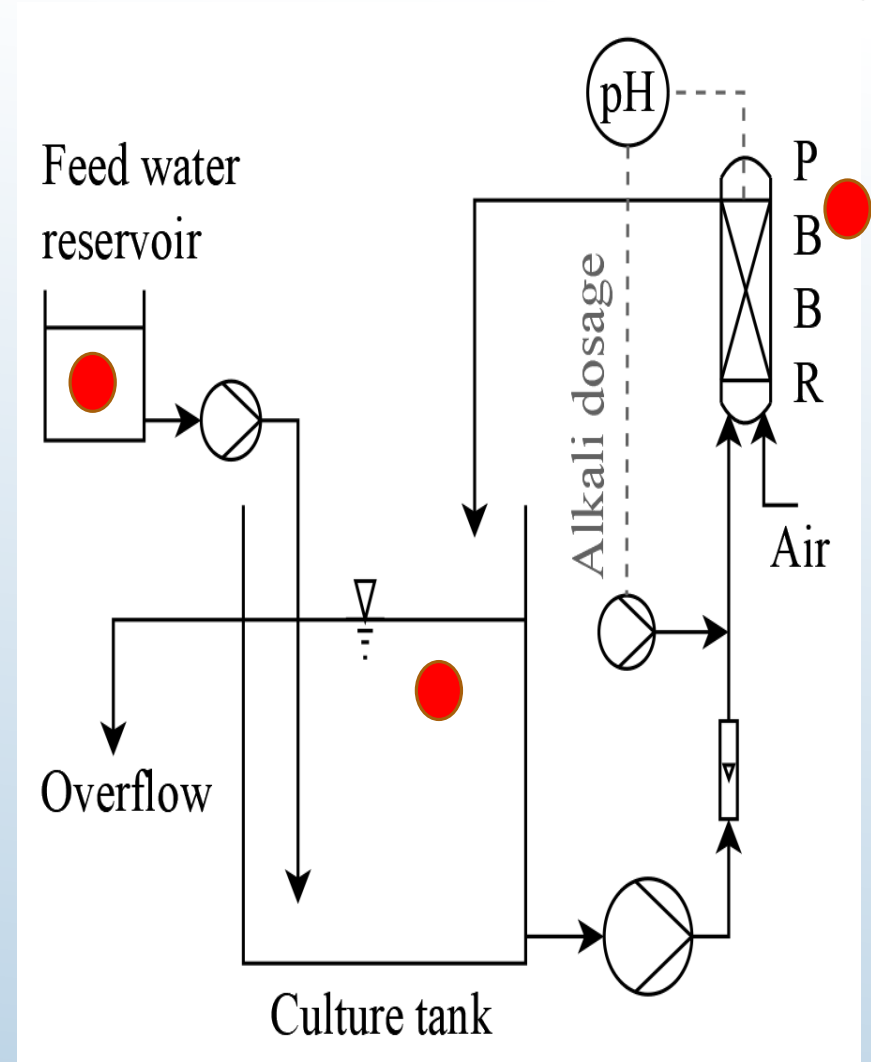
Enriched carriers were then transferred into the reactors.

In this trial also ALR was increased in steps from 200 to 400 and then to 600  $\text{g}/\text{m}^3\cdot\text{d}$

# Experimental setup



1. Feed tank
2. Dosing pump
3. Magnetic pump
4. Culture tank
5. Aeration pump
6. PBBR
7. pH Controller



● Sample collection point for  $\text{NH}_4^+\text{-N}$ ,  $\text{NO}_2^-\text{-N}$  and Total Nitrogen (TN)

**Schematic of the RAS experimental setup**

# Analysis of feed tank sample, culture tank sample and effluent from PBBR sample



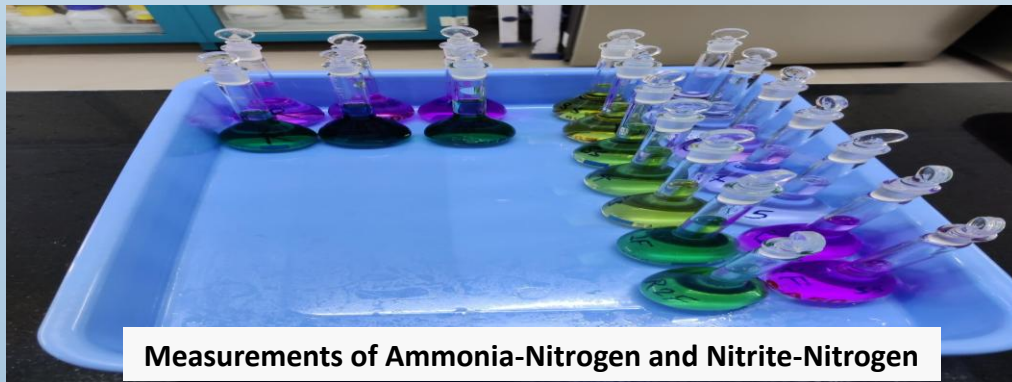
Analytica jena Multi N/C 3000



Hach PHC101, Hach LDO101, Hach CDC401 probes and meter



SHIMADZU UV-Vis Spectrophotometer



Measurements of Ammonia-Nitrogen and Nitrite-Nitrogen

## Measurements for determining Nitrogen balance

Analyte	Instrument used	Protocol followed
NH <sub>4</sub> <sup>+</sup> -N	SHIMADZU UV-Vis Spectrophotometer	ISO 7150
NO <sub>2</sub> <sup>-</sup> -N	SHIMADZU UV-Vis Spectrophotometer	ISO 6777
Total Nitrogen	Analytica jena Multi N/C 3000	ISO 20236

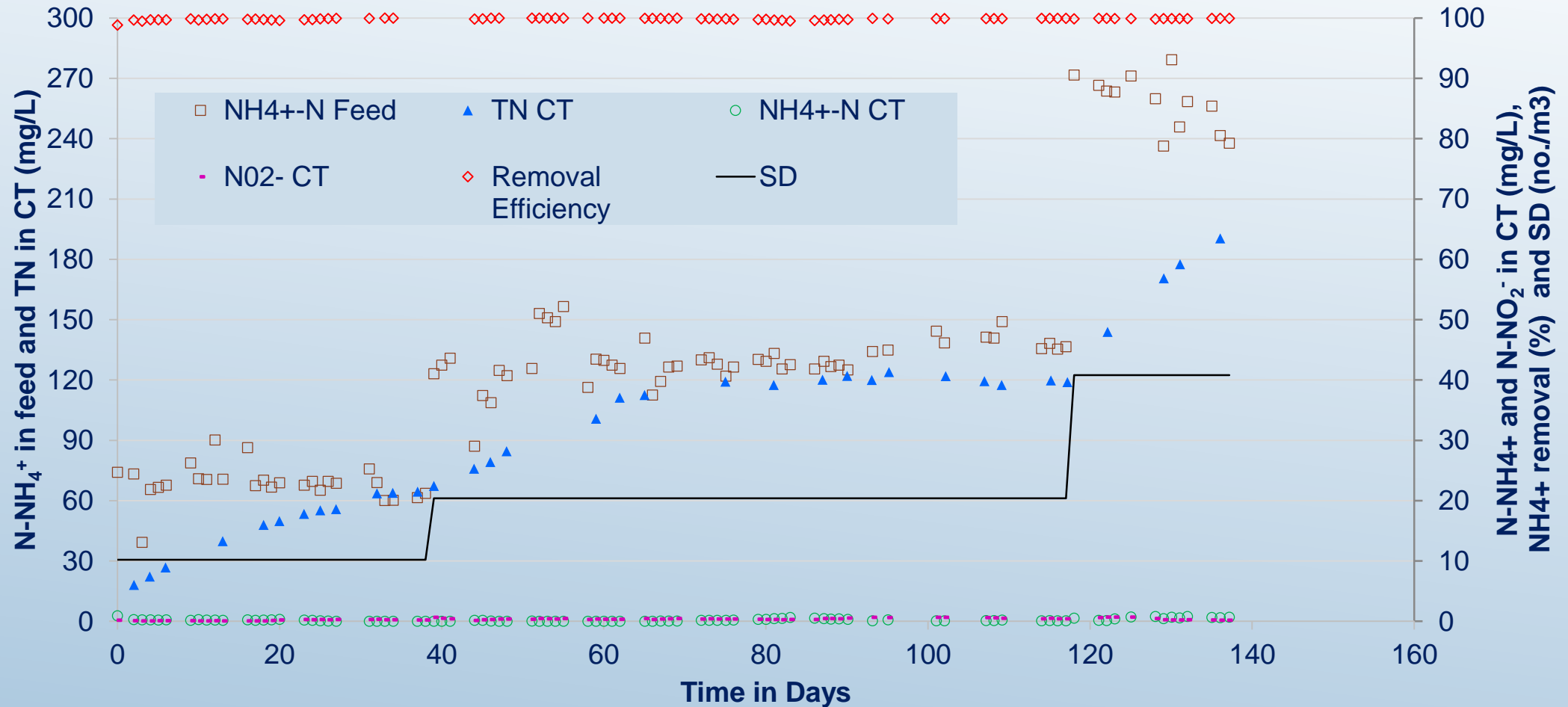
## Measurements of Water Quality parameters

Parameters	Probe used
pH	Hach PHC101*
Dissolved oxygen (mg/L)	Hach LDO101*
Conductivity (μS/cm)	Hach CDC401*
Salinity (‰)	Hach CDC4018*
Temperature (°C)	Hach CDC401 *

\*HQd Portable Meter was used to record the readings

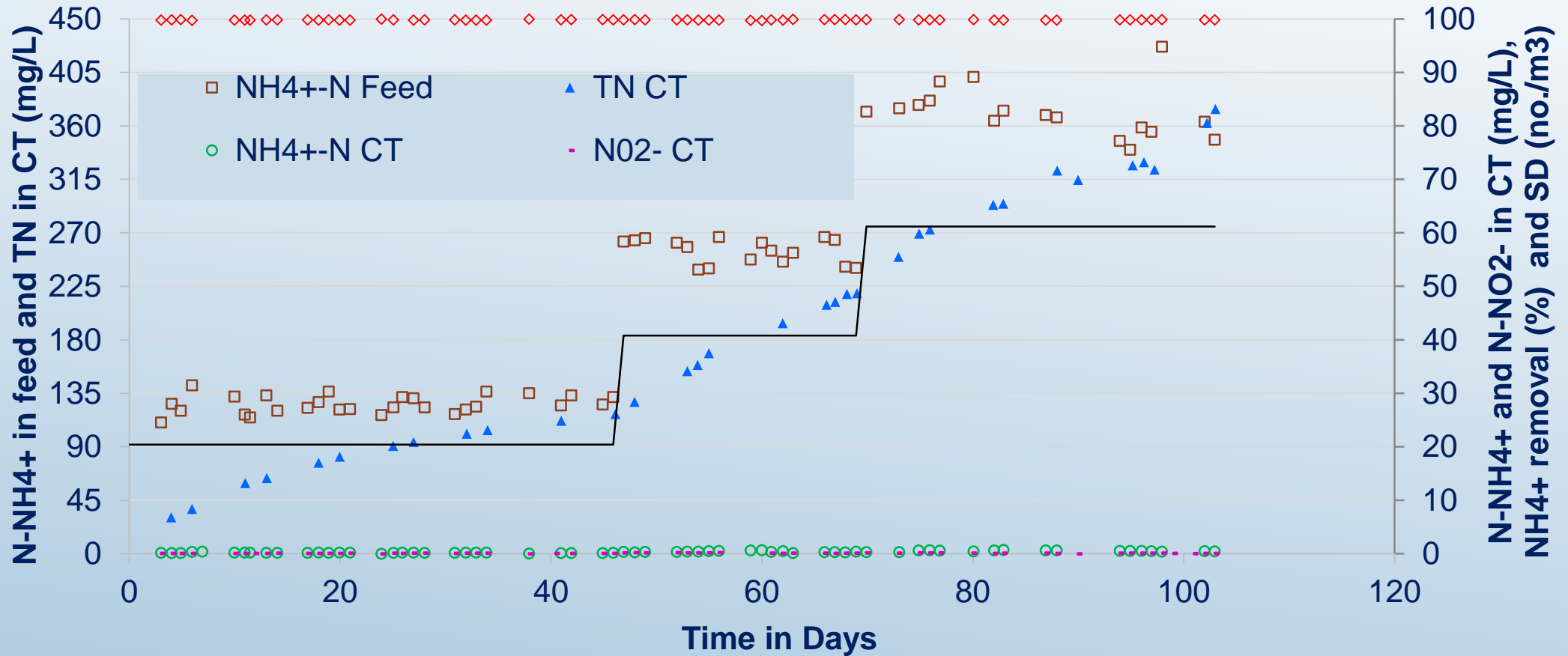
# Results and Discussions

Results from Trial 1 – ammonia-N concentration in feed tank; ammonia-N, nitrite-N & total nitrogen concentrations in culture tank; corresponding ammonia removal efficiency and stocking density (SD) at different ALRs.





**Results from Trial 2 – ammonia-N concentration in feed tank; ammonia-N, nitrite-N & total nitrogen concentrations in culture tank; corresponding ammonia removal efficiency and stocking density (SD) at different ALRs.**



**Table 1. Performance of the PBBR represented as average at different ALRs in trial 1 and trial 2**

Nominal ALR	100	200		400		600	g/(m <sup>3</sup> ·d)
Trials	1	1	2	1	2	2	
Stocking density	10.20	20.40	20.4	40.80	40.8	61.2	no./m <sup>3</sup>
ALR applied	105 ± 10	199 ± 14	189 ± 11	388 ± 20	384 ± 15	565 ± 31	g/(m <sup>3</sup> ·d)
N-NH <sub>4</sub> <sup>+</sup> in feed	69 ± 9	130 ± 12	126 ± 7	258 ± 13	255 ± 10	372 ± 21	mg/L
N-NH <sub>4</sub> <sup>+</sup> in CT	0.12 ± 0.09	0.20 ± 0.15	0.22 ± 0.07	0.55 ± 0.21	0.43 ± 0.13	0.55 ± 0.11	mg/L
NO <sub>2</sub> <sup>-</sup> in CT	0.20 ± 0.10	0.45 ± 0.11	0.12 ± 0.03	0.42 ± 0.21	0.18 ± 0.05	0.17 ± 0.08	mg/L
N-NH <sub>4</sub> <sup>+</sup> removal	99.78 ± 0.23	99.90 ± 0.12	99.83 ± 0.05	99.93 ± 0.03	99.83 ± 0.06	99.85 ± 0.03	%

## Take away points

- In both trials, **ammonia-N <1 mg/L** (within the limit required for most fishes to survive in the culture tank).
- In trial 1 and trial 2, the maximum ammonia-N = 270 and 400 mg/L respectively with ammonia-N <1mg/L in the culture tank.
- Demonstrates the potential of packed bed reactors for nitrification in RAS.
- Results were better in trial 2 in terms of ammonia-N and nitrite-N concentration at the same ALR, suggesting that **enrichment** of nitrifying organisms in the biocarriers is beneficial to achieve efficient operation early on.
- Corresponding to the highest ALR of  $600 \text{ g N-NH}_4^+ \cdot \text{m}^{-3} \text{ d}^{-1}$  in trial 2, the calculated **stocking density is 61.2** fishes/ $\text{m}^3$  (assuming 500 g fish as market size of fishes).
- Demonstrating the application of a small (compact) biofilter → ammonia removal efficiency ↑ → stocking densities ↑, with the reuse of maximum water available in the culture tank.
- This system (RAS with high-rate PBBR) → tackle water scarcity → land constraint issues for sustainable culture of fish in smaller areas with high stocking densities.
- **Ammonia removal efficiency > 99.75 %** (achieving complete nitrification) at all ALRs in both the trials demonstrates the prospective to attain high-rate nitrification.
- PBBRs in RAS till date have not realized nitrification rates  $> 100 \text{ g N-NH}_4^+ \cdot \text{m}^{-3} \text{ d}^{-1}$ . This study reveals the potential for achieving intensive and more profitable RAS in our country.