

Degradation of micropollutant by hydrocavitation/ozone

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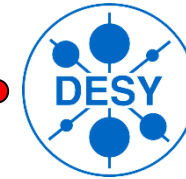
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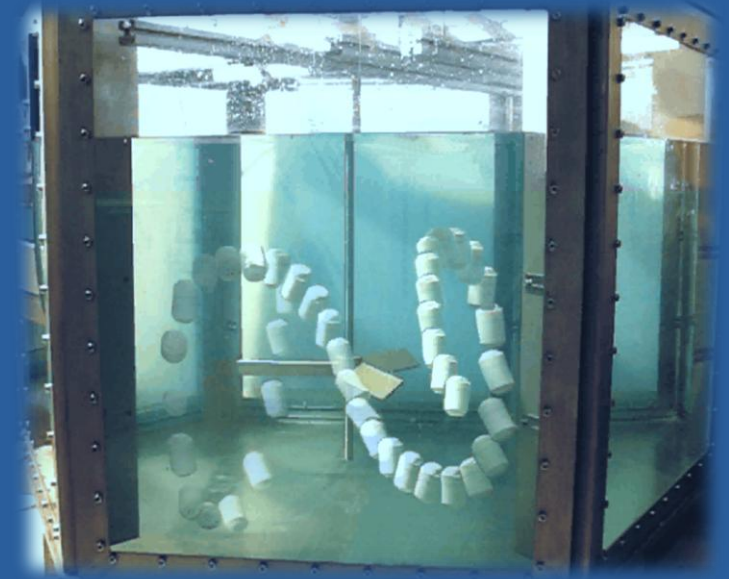
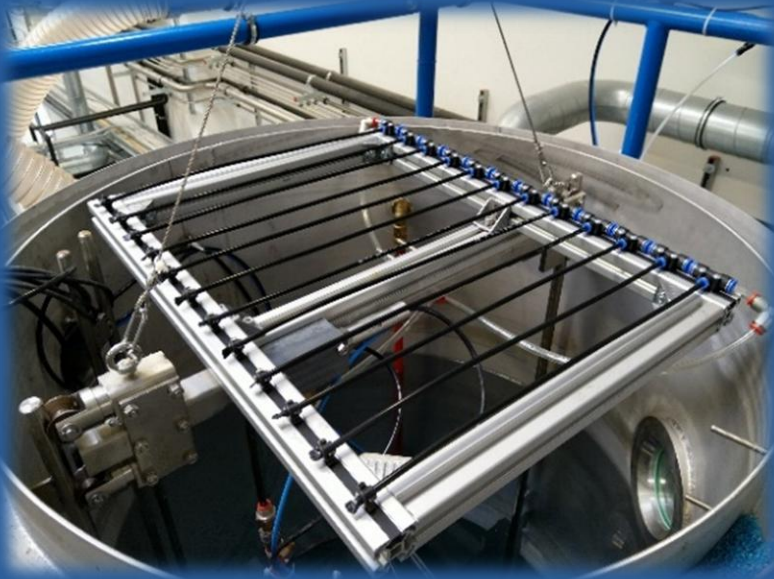
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concept
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CLEWATEC
Competence Center for Clean Water Technology
at **HZDR**

Group of Efficient Wastewater Treatment

The Helmholtz Innovation Lab **CLEWATEC** is an interface between research and industry,
Connecting the resources and actors necessary for water innovation

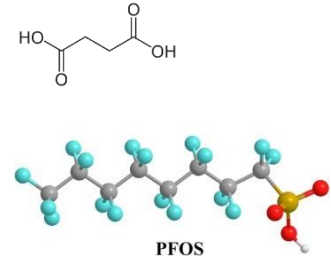
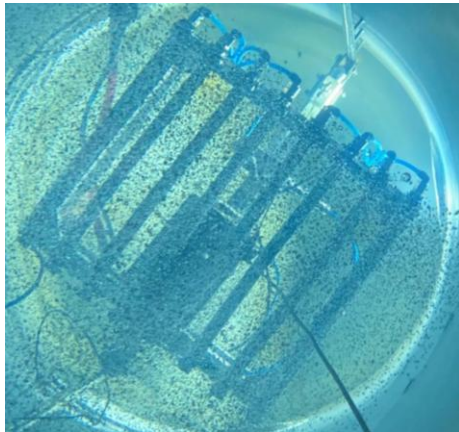


Advanced oxidation
process (AOP)

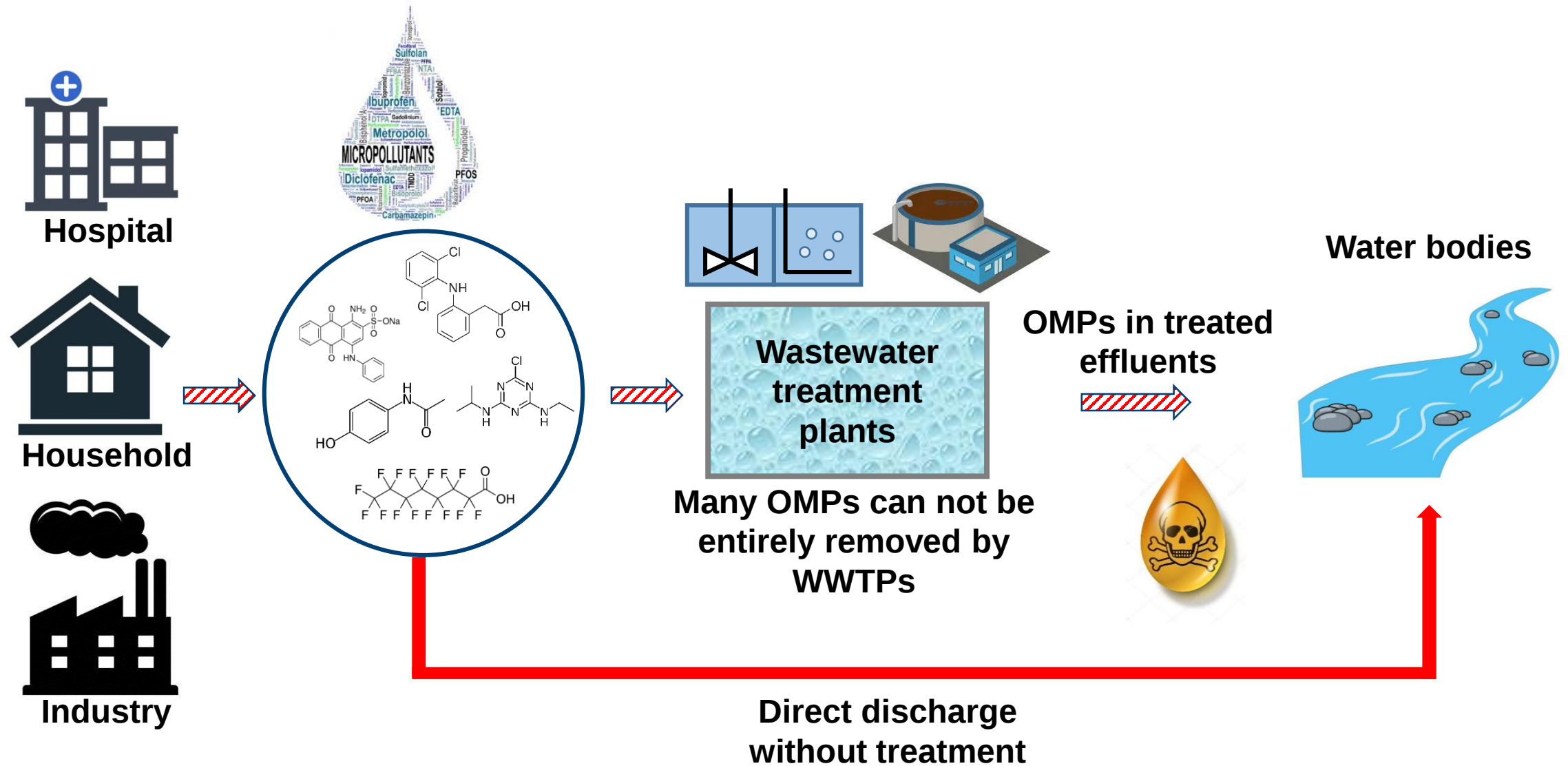
Efficient aeration systems

Process characterization

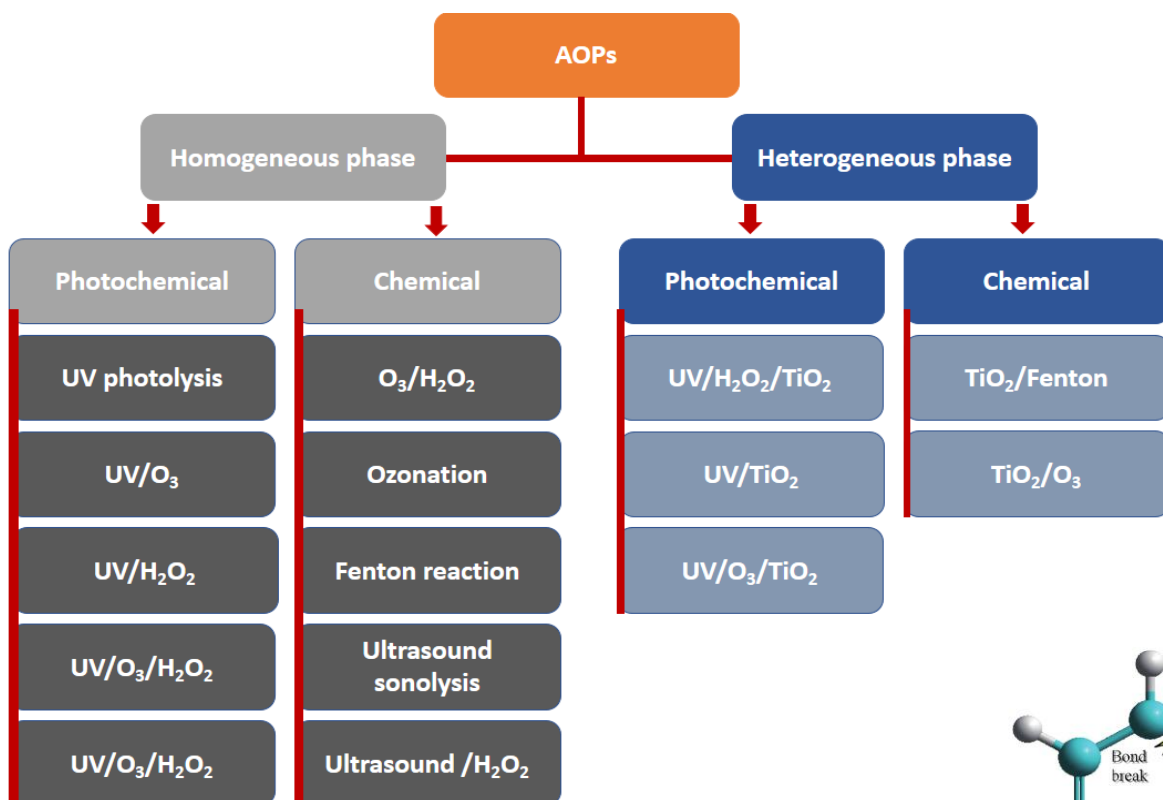
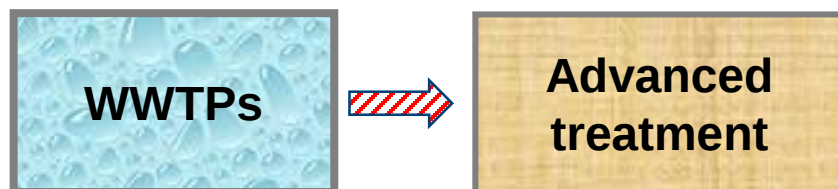
Energy water sector
coupling



Organic micropollutants (OMPs)

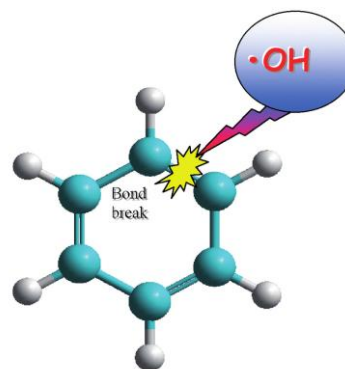


Advanced oxidation processes (AOPs)



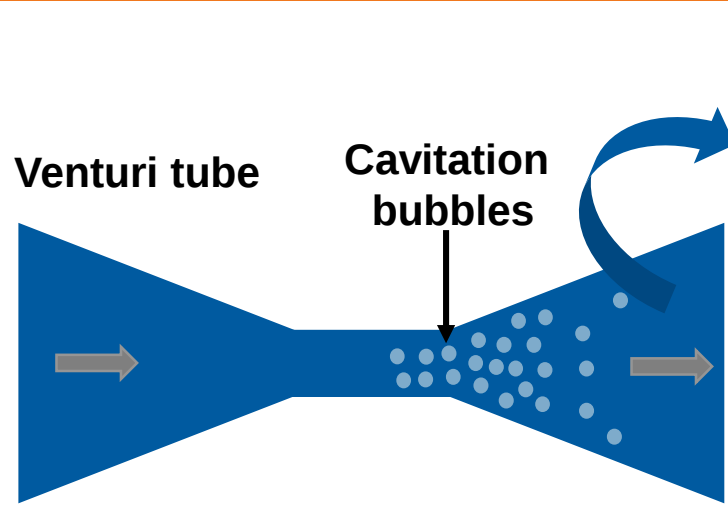
Processes	Reactions
H₂O₂ – Fenton	$\text{H}_2\text{O}_2 + \text{Fe}^{2+} \rightarrow \text{Fe}^{3+} + \text{HO}\cdot + \text{OH}^-$
UV/TiO₂	$\text{TiO}_2 + h\nu \rightarrow \text{e}^- + \text{h}^+$ $\text{h}^+ + \text{H}_2\text{O} \rightarrow \text{H}^+ + \text{HO}\cdot$
O₃/H₂O₂	$2\text{O}_3 + \text{H}_2\text{O}_2 \rightarrow 2\text{HO}\cdot + 3\text{O}_2$
UV/H₂O₂	$\text{H}_2\text{O}_2 + \text{UV} \rightarrow 2\text{HO}\cdot$
UV/H₂O₂/O₃	$2\text{O}_3 + \text{UV} + \text{H}_2\text{O}_2 \rightarrow 2\text{HO}\cdot + 3\text{O}_2$
Ultrasound/UV/O₃	$\text{Ultrasound} + \text{UV} + \text{O}_3 \rightarrow \text{HO}\cdot$

Degradation rate $k \approx 0.1\text{-}10 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$
(for most organic pollutants)



Non-selective chemical oxidant

Hydrodynamic cavitation for wastewater treatment



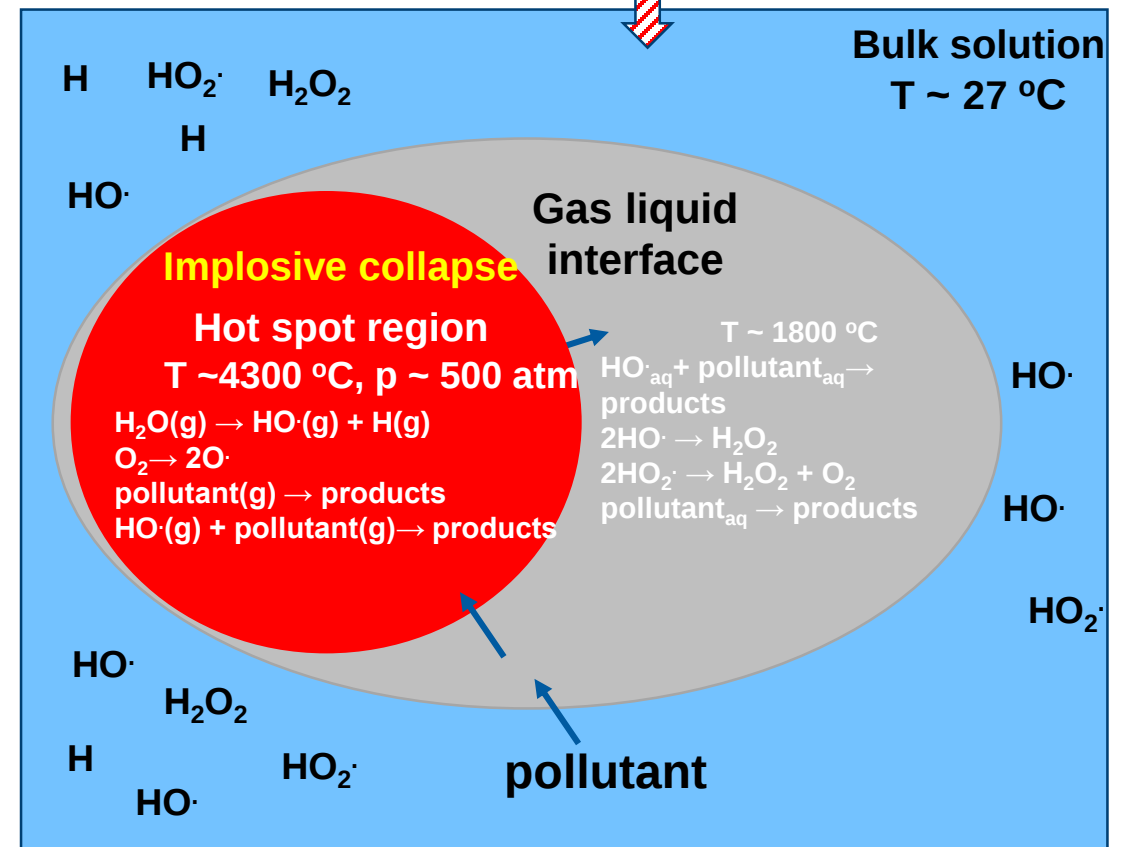
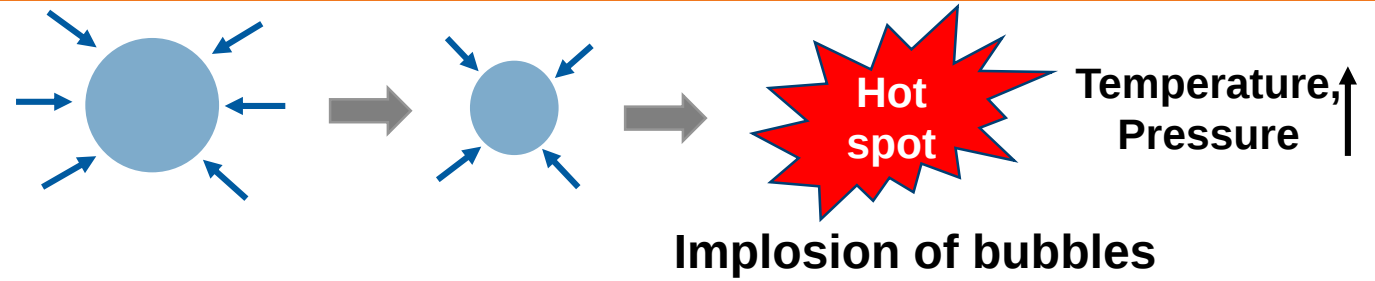
Implosion of bubbles



$\text{HO}\cdot$ and other radicals



Degradation of pollutants

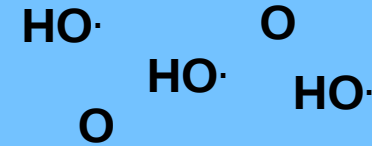


Hydrodynamic cavitation (HC) combination with ozone (O₃)

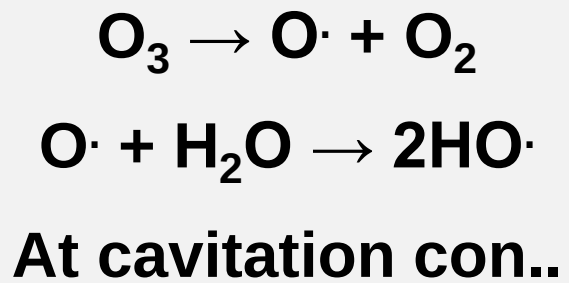
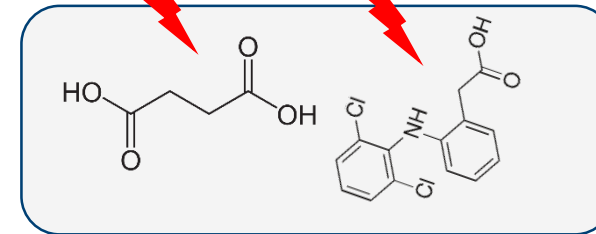
**Hydrodynamic
cavitation**

+

Ozone

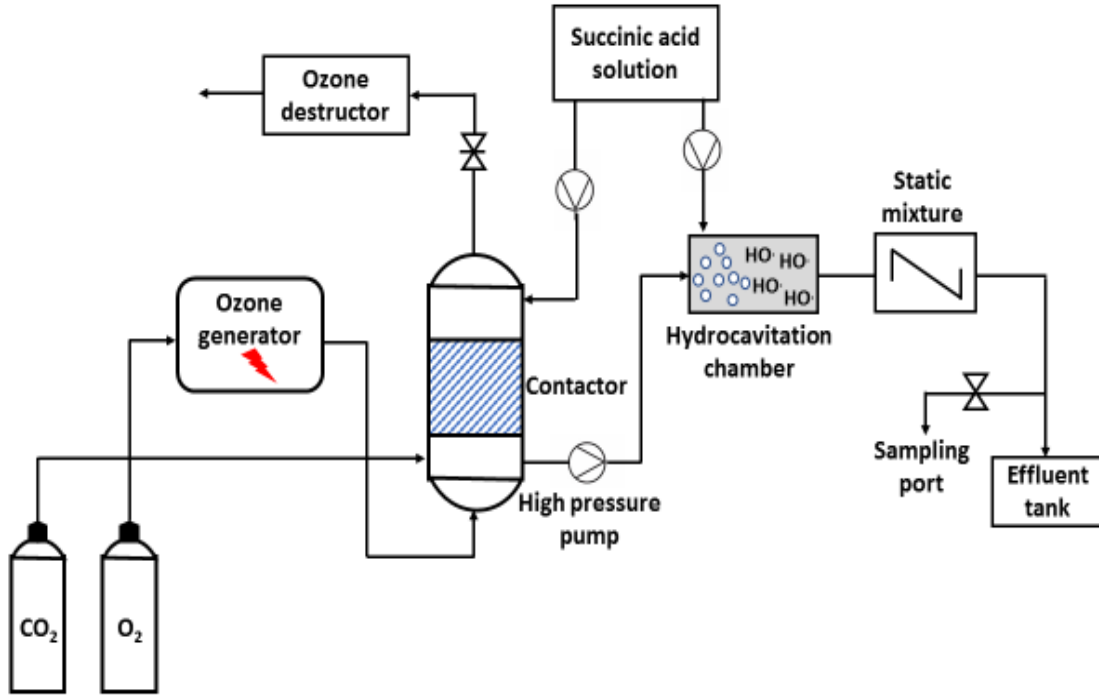


**More
radicals**



Effective degradation of micropollutants

HC + O₃ experimental setup

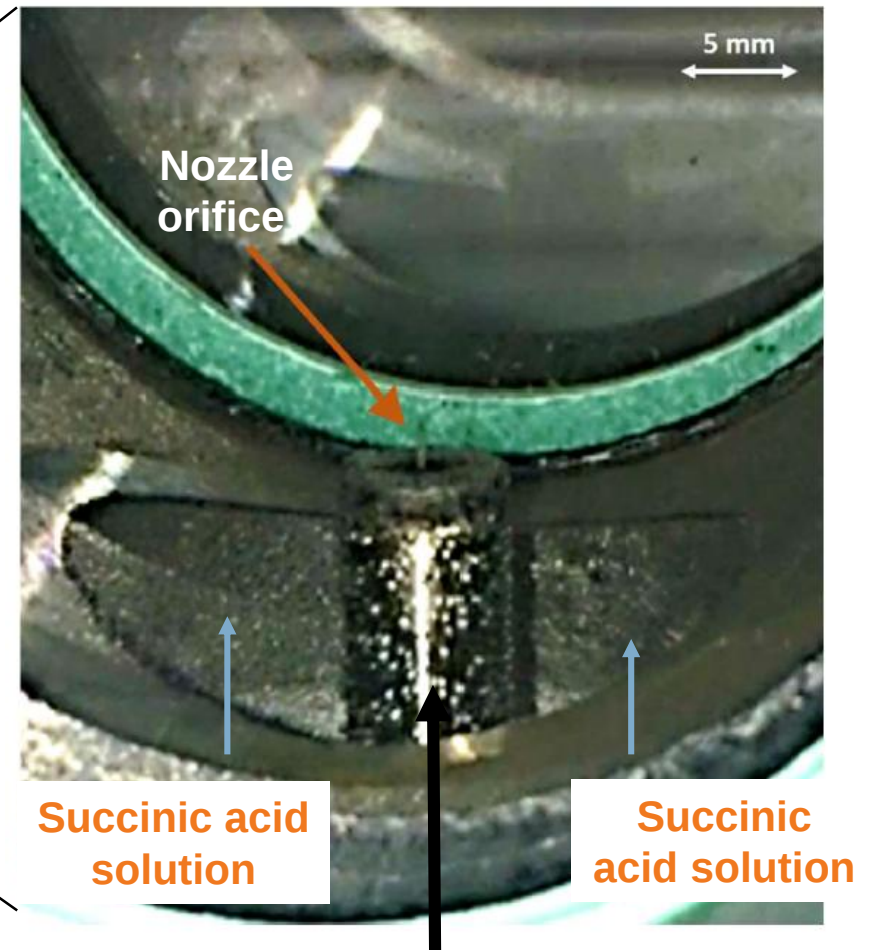
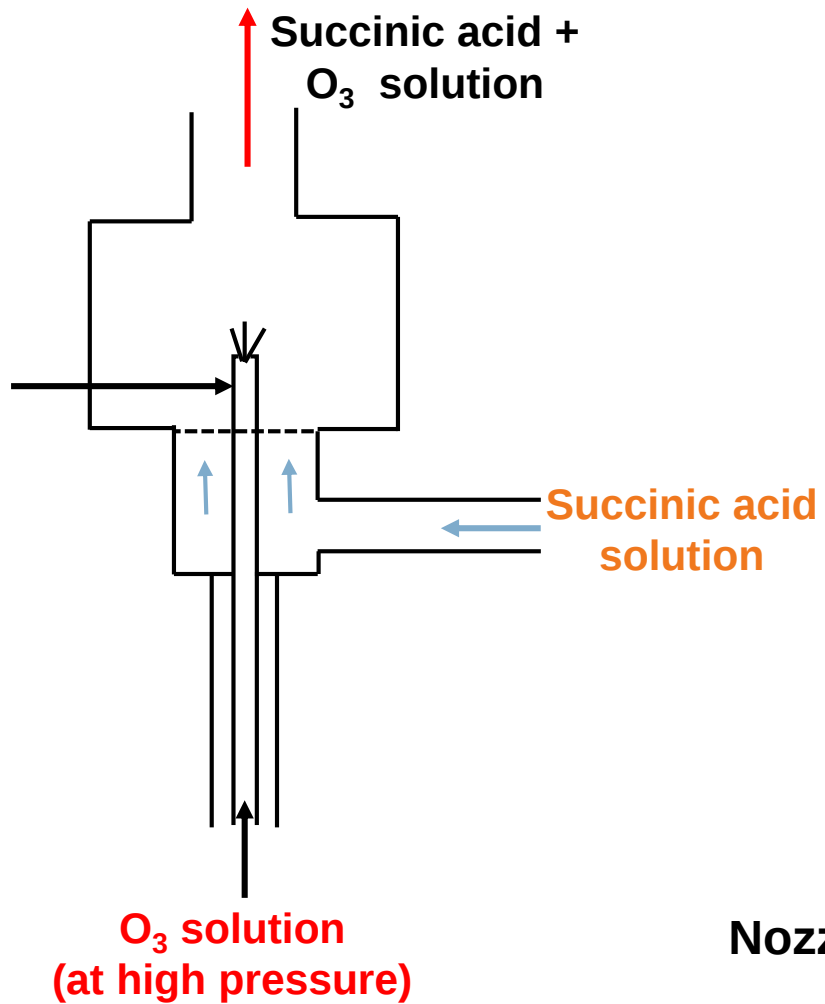


Technical specifications

O ₃ contactor volume	5 L
O ₃ reservoir pressure	≤ 10 bar
Nozzle upstream pressure	2 – 50 bar
O ₃ -Generator	≤ 8 g/h
Process water flow	10 – 100 L/h
Residence time in HC-Chamber	~30 seconds



HC reaction chamber



Nozzle:

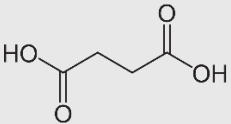
- 300 μm laser-drilled orifice
- 6 mm OD and 4 mm ID steel pipe
- Injection in co-current flow

Experimental conditions

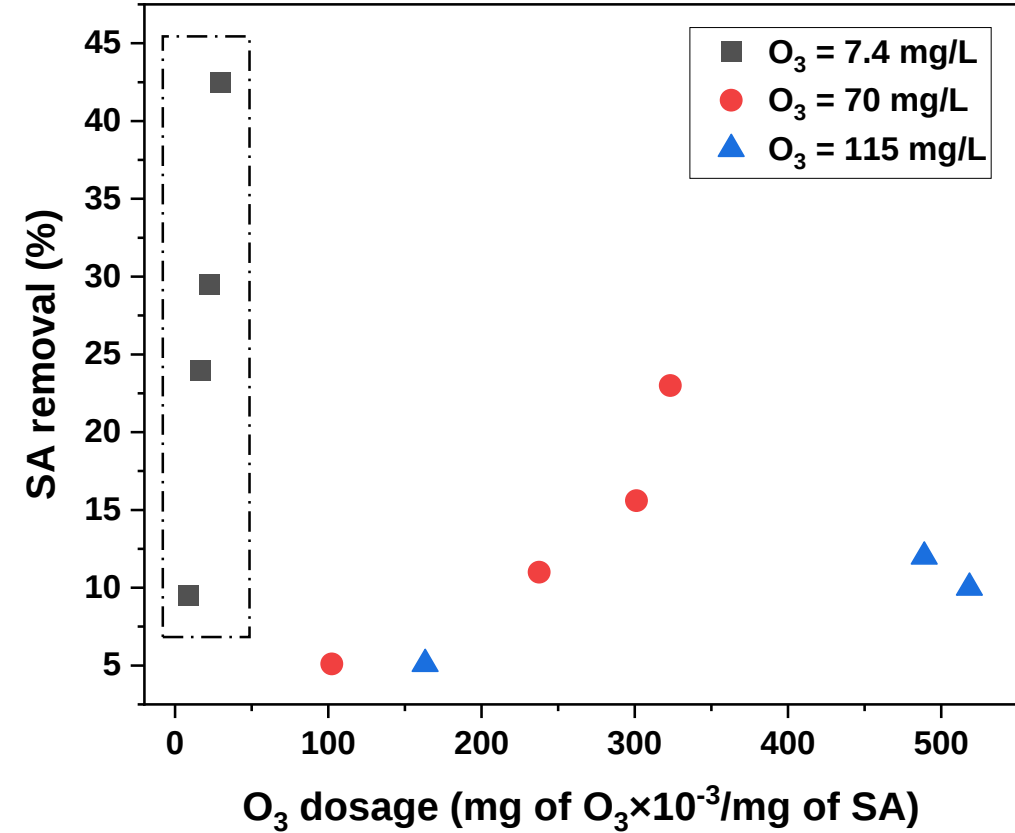
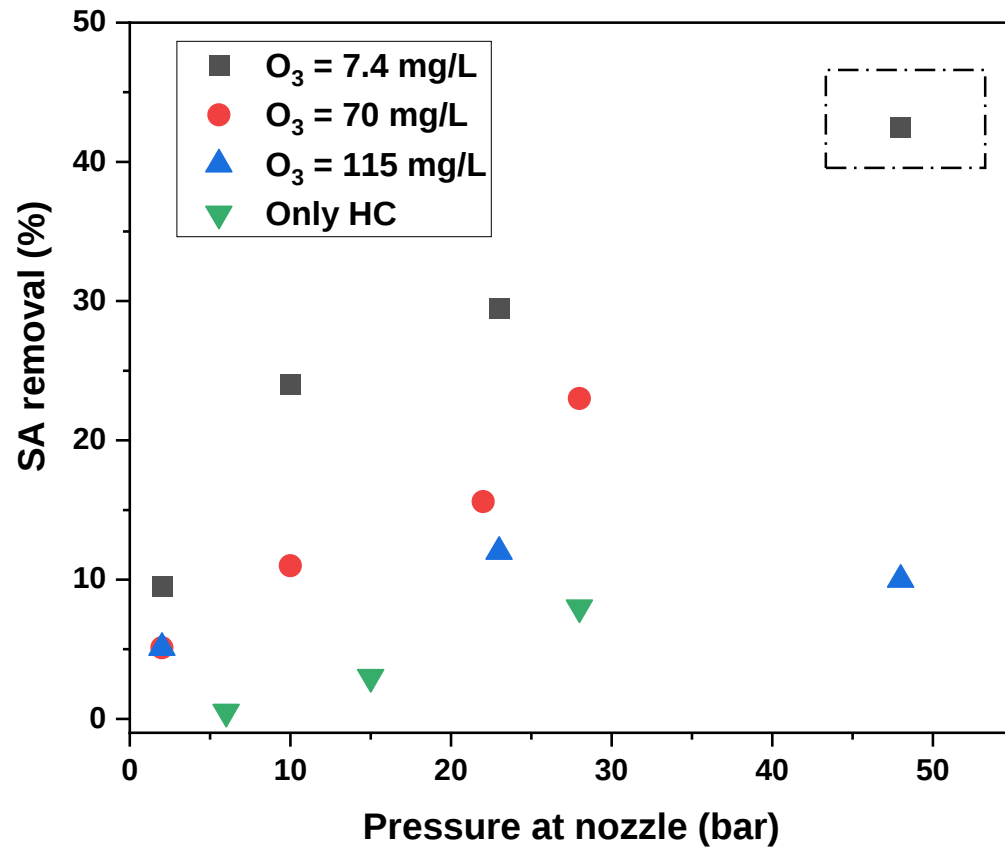
	P_{nozzle} (bar)	O_3 dosage (mg/L)	Q_{nozzle} (l/h)	Q_{feed} (l/h)	O_3 dosage ($\cdot 10^{-3}$ mg O_3 /mg pollutant)
HC + OSW	2	115	3	17.9	163.3
	23	115	14	17.9	488.9
	48	115	15	17.9	518.5
	2	70	3	17.6	102.3
	10	70	9	17.6	237.7
	22	70	13.2	17.6	301.2
	28	70	15	17.6	323.3
HC + O_3	2	7.4	2.7	18.2	8.4
	10	7.4	6	18.2	16.2
	23	7.4	9	18.2	22.6
	48	7.4	15	18.2	29.5
Only HC	6	0.0	3.6	18.2	0.0
	15	0.0	2.7	18.2	0.0
	28	0.0	1.8	18.2	0.0

Succinic acid (SA) as persistent pollutant

- High selectivity for oxidation by $HO\cdot$ ($k_{HO} = 10^{11} k_{O_3}$)

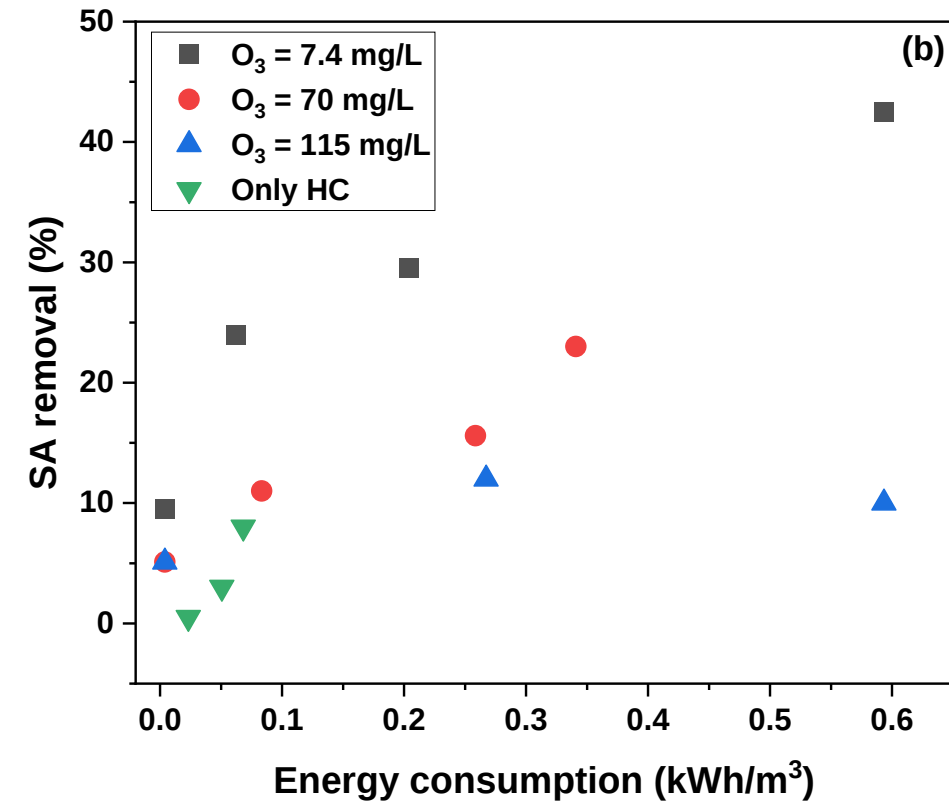
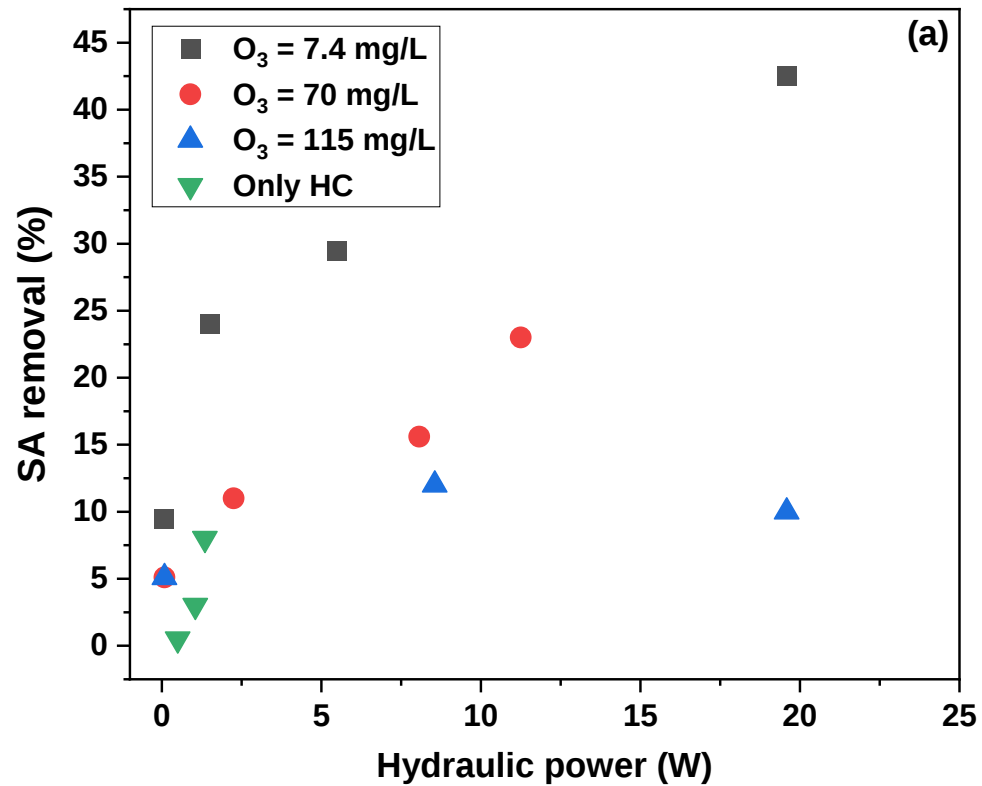
Chemical formula	Structure	Physical state	M.W. (g/mol)	Solubility in water (g/L)
$C_4H_6O_4$		Crystalline	118.09	83

Experimental results



Higher removal at higher
nozzle pressure and low
ozone dosage

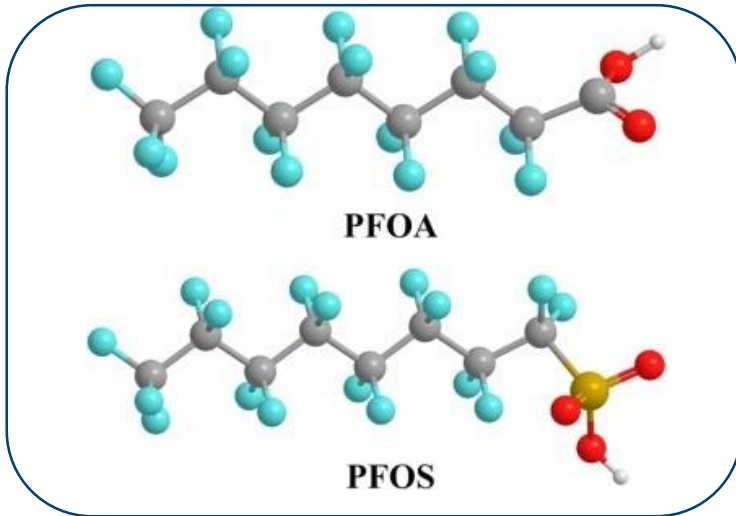
Experimental results



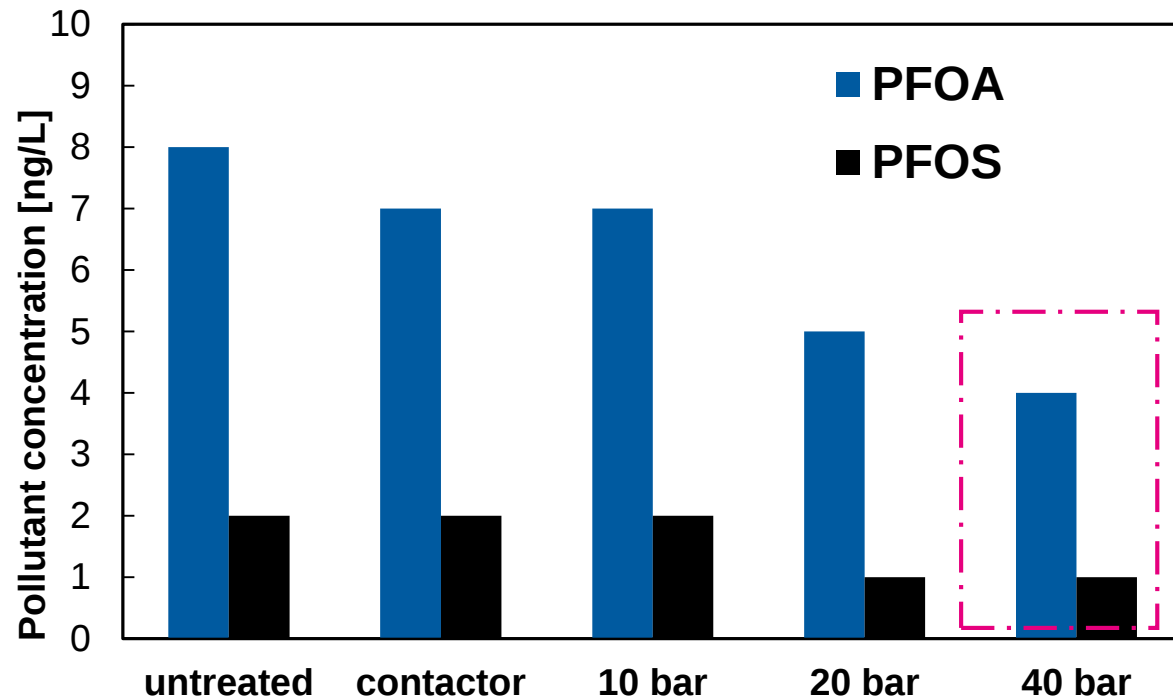
$$\text{Hydraulic power (W)} = (p_{\text{nozzle}} - p_{\text{chamber}}) \times Q_{\text{nozzle}}$$

Energy consumption $< 1 \text{ kWh/m}^3$
for 41 % removal of pollutant

WWTP effluent test: PFOS and PFOA treatment



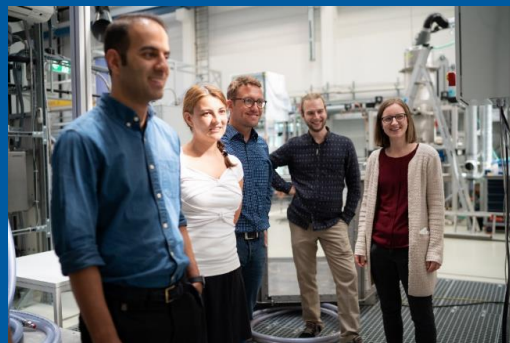
- Perfluorooctanoic Acid (PFOA) and Perfluorooctyl Sulfonate (PFOS)
- **Forever chemicals**
- Stable due to C-F bond
- Less reactive with strong oxidants ($\text{HO}\cdot$)



**48 % removal at nozzle
pressure of 40 bar**

- The current study demonstrated the utilization of **HC combined with O₃** for the elimination of emerging contaminants
- The combination treatment increased the pollutant degradation, which is a sign for increased amount of HO· generation
- Several experimental parameters (nozzle pressure and O₃ dosages) were evaluated in the treatment, and their effect on pollutant removal was investigated
- **Lower O₃ dosages and higher nozzle pressure** were found to have a beneficial effect on pollution reduction (*40 % > reduction of succinic acid, PFOS, and PFOA*)
- Lower energy consumption ($1 < \text{kWh/m}^3$) was achieved as compared to published data (related to HC)
- The results indicated that HC + O₃ could be a promising and novel wastewater treatment solution

THANK YOU FOR YOUR ATTENTION



ACKNOWLEDGEMENTS

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